

# Scotch-Brite™ Molding Adhesive and Stripe Removal Disc

## Suggestions for Proper Operations

1. Properly tighten holder in collet or chuck of portable tool.
2. Twist discs assembly into the holder. Be certain assembly is securely tightened. See Figure 1.
3. With tool running, bring outer edges of discs into contact with material to be removed. Light contact pressure is all that is needed. See Figure 2.
4. Guide the tool so that the tool is working counter to the directional rotation of the disc.
5. 4" discs are recommended for stripes, decals and molding adhesive left on car body. 6" discs are recommended for large adhesive areas.
6. 6" discs may also be used on bench motor to remove adhesive from backside of moldings.

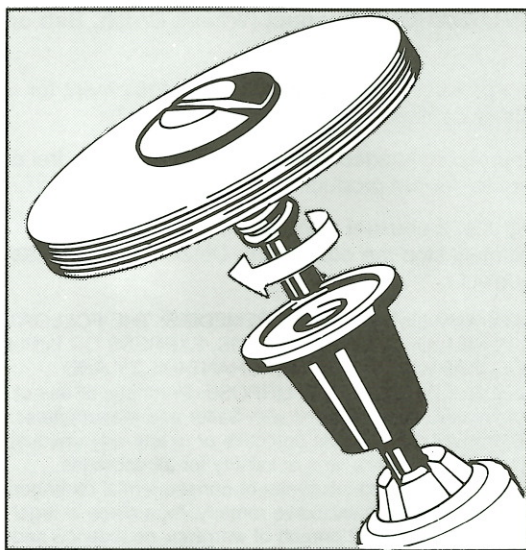


Figure 1

## Caution

Always use protective eye wear and/or face shield as recommended by ANSI Standard Z87.1.

### Required Tool Speed:

4000 R.P.M. spindle speed for 4" diameter  
2800 R.P.M. spindle speed for 6" diameter

### Required Operating Speed:

2000 to 3000 S.F.P.M. (Surface Feet Per Minute) when product is in contact with the work surface. This translates into a 2000 to 3000 R.P.M. range for the 4" diameter disc, and 1300 to 1900 R.P.M. for the 6" diameter disc.

M.O.S. (Maximum Operating Speed) **DO NOT EXCEED!**

## Replacement Ordering Information

<u>Part No.</u>	<u>Item</u>
07501	Scotch-Brite™ 4" Disc
07502	Scotch-Brite™ 6" Disc
07500	Roloc™+ Holder

*Not recommended for use on acrylic lacquer paints.*

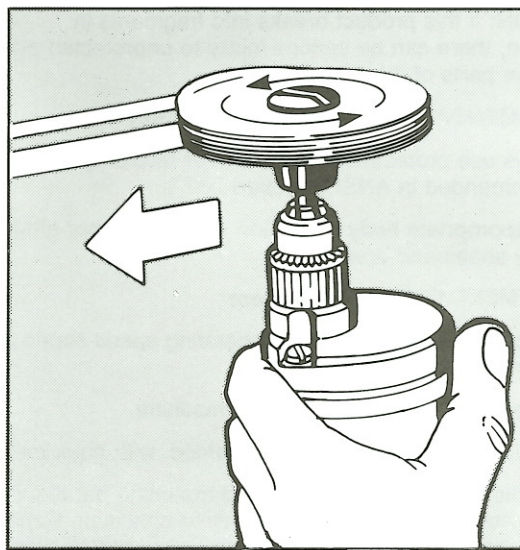


Figure 2

## Recommended Tools

Discs must be run on tools that have proper speed and torque ratings. The following tools meet these requirements.

### Electric Tools

Black 'N Decker No. 6040 Electric Drill  
Milwaukee Tool No. 0141-1 Electric Drill  
Makita No. 6501 Electric Drill  
Jepson No. 1406V Electric Drill

### Air Tools

Viking Straight Shaft No. V 316  
Ingersoll Rand Straight Shaft No. 5LK1  
Chicago Pneumatic No. 788  
Dynabrade Straight Shaft No. 51059  
Dotco No. 15C2992-01  
Sioux Straight Line No. 2L1300 A.P.  
Desoutter Straight Shaft No. 383  
Mac Tool Straight Shaft No. ADG550  
Florida Pneumatic Straight Shaft No. 4251